

Exhibit One:

Subaru Service Bulletin #16-136-22R

ATTENTION:
GENERAL MANAGER ☐
PARTS MANAGER ☐
CLAIMS PERSONNEL ☐
SERVICE MANAGER ☐

IMPORTANT - All
Service Personnel
Should Read and
Initial in the boxes
provided, right.

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SERVICE BULLETIN

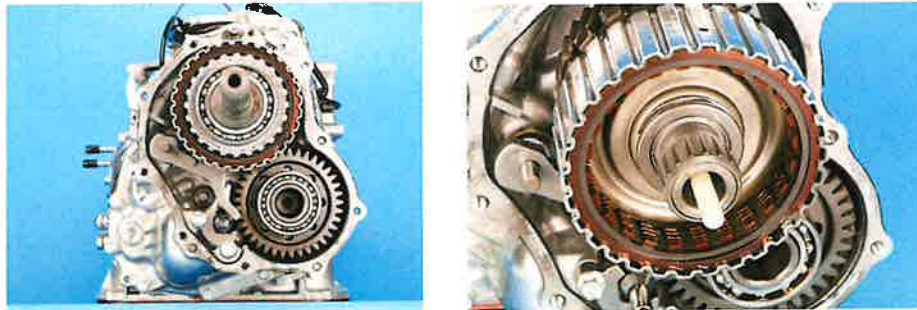
APPLICABILITY: 2019-22MY Ascent
2020-22MY Legacy & Outback 2.4L Turbo

SUBJECT: Vibration & Possible Judder Concern on Turns
Under Acceleration

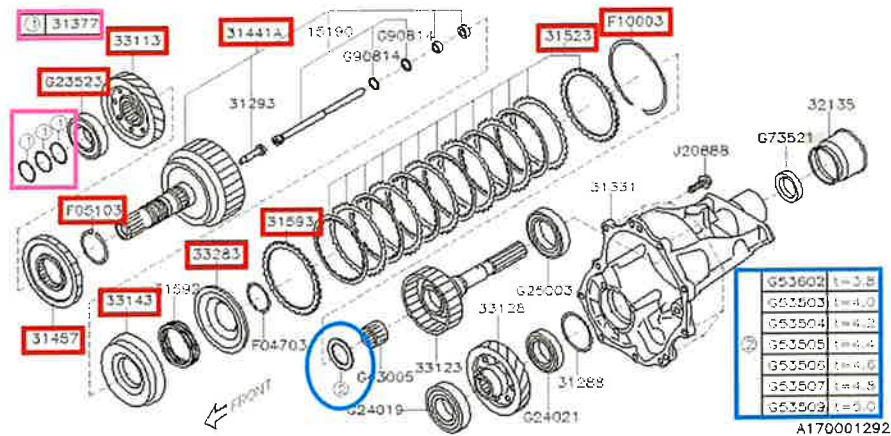
NUMBER: 16-136-22R
DATE: 01/20/22
REVISED: 04/26/22

INTRODUCTION:

This service bulletin provides a temporary repair procedure to address vibrations and/or judder concerns experienced on turns during acceleration. If either of these conditions are verified, follow the confirmation process outlined below. If confirmed and until further notice, the multiple plate transfer (MPT) clutch will require replacement. A revised repair procedure will be introduced at a later date.



PART INFORMATION:



**CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD
RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

**Subaru of America, Inc. is
ISO 14001 Compliant**

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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IMPORTANT NOTES:

- Part quantities indicated with a (*) in the information below **MUST** be ordered with the correct thickness. Refer to the Service Manual for details on thickness confirmation.
- Always order the most up-to-date replacement parts based on the specific VIN being repaired.
- When selecting the PLATE SET-TRANSFER CLUTCH, order the size that is closest to the original. The sizes are specified in the Electronic Parts Catalog (EPC).

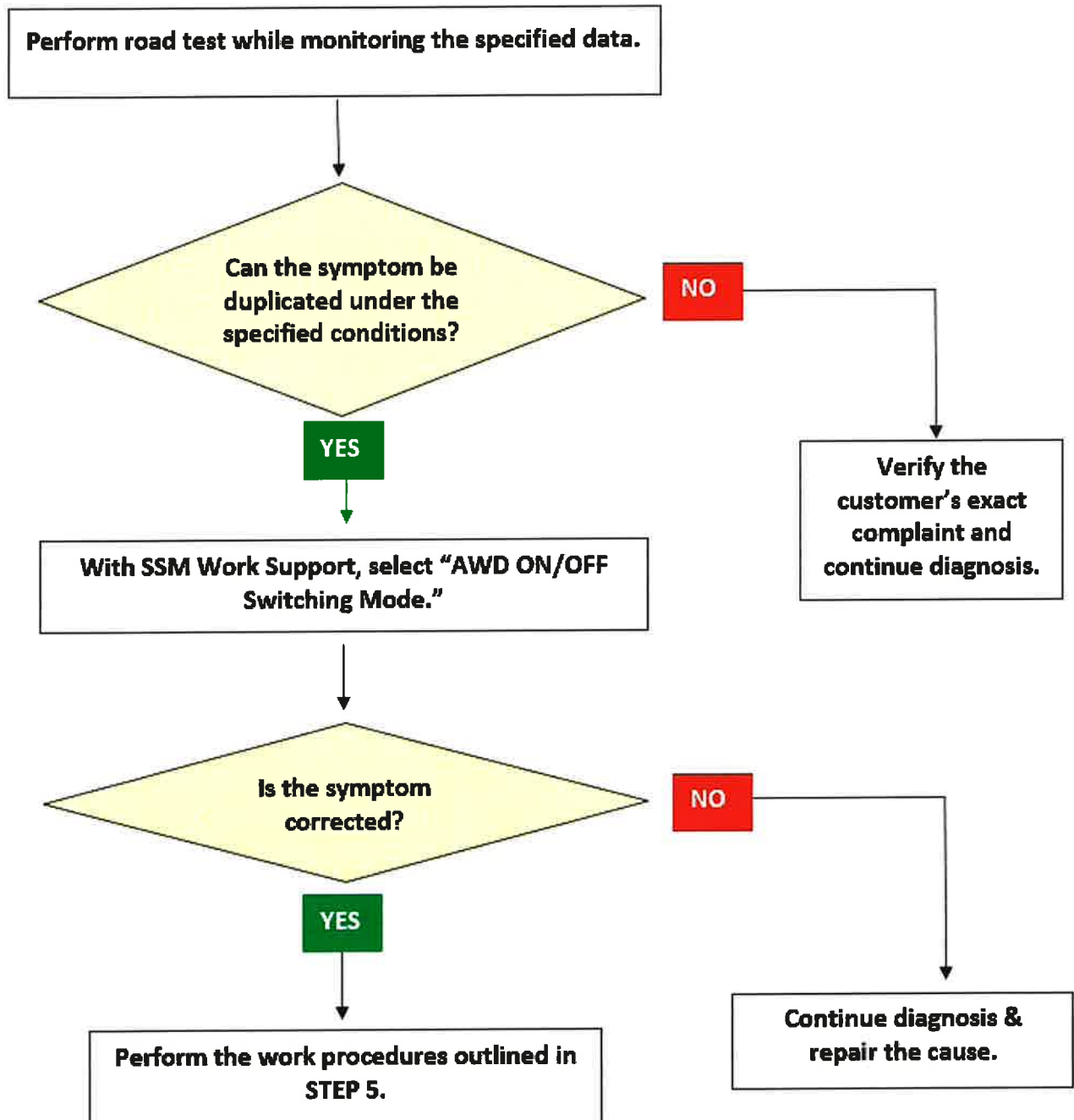
LEGACY & OUTBACK			ASCENT		
Part Description	Part Number	Qty	Part Description	Part Number	Qty
PLATE SET-TRANSFER CLUTCH (Top Plate & Friction Disc Set)	31523AA460 31523AA470 31523AA480	1*	PLATE SET-TRANSFER CLUTCH	31523AA450 31523AA460 31523AA470 31523AA480	1*
PLATE-PRESSURE (Bottom Plate)	31593AA151 31593AA161	1*	PLATE-PRESSURE	31593AA151 31593AA161	1*
SHAFT ASSY-REDUCTION DRIVE GEAR	31441AA301	1	SHAFT ASSY-REDUCTION DRIVE GEAR	31441AA301	1
GEAR-TRANSFER DRIVE	33113AA510	1	GEAR-TRANSFER DRIVE	33113AA490	1
PISTON-CLUTCH TRANSFER	33143AA080	1	PISTON-CLUTCH TRANSFER	33143AA080	1
SPRING-CLUTCH PISTON RETURN	31592AA060	1	SPRING-CLUTCH PISTON RETURN	31592AA060	1
SEAL-TRANSFER PISTON	33283AA010	1	SEAL-TRANSFER PISTON	33283AA010	1
SNAP RING-OUTER	805047030	1	SNAP RING-OUTER	805047030	1
SNAP RING-INNER	805100030	1	SNAP RING-INNER	805100030	1
SNAP RING-OUTER	805051030	1	SNAP RING-OUTER	805051030	1
SNAP RING	805195010	2	BALL BEARING	806235230	1
BALL BEARING	806235230	1			
RING-SEAL	31377AA490	3	RING-SEAL	31377AA490	3
THRUST BEARING	806536020 806535030 806535040 806535050 806535060 806535070 806535090	1*	THRUST BEARING	806536020 806535030 806535040 806535050 806535060 806535070 806535090	1*
GASKET	803916010	1	GASKET	803916010	1
GASKET	803918060	1	GASKET	803918060	1
High Torque CVT-LV (As Needed)			High Torque CVT-LV (As Needed)		

Model	Transmission Fluid	Part Number	Quantity/Unit/Pack	Warranty Part #
ALL	High Torque CVTF-LV	SOA748V0300	5 Gallon Pail	SOA635312
		SOA748V0310	16-Gallon Keg	

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SERVICE PROCEDURE / INFORMATION:

Procedure Overview Flowchart:



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Detailed Diagnosis Procedure:

STEP 1: Using Subaru Select Monitor (SSM), observe the selected data items listed in the table below. Road test and confirm if the symptom can be duplicated under the suggested conditions as listed.

CAUTION: It is highly recommended for **TWO** people to perform this procedure; one to observe SSM data while the other drives the vehicle.

Selected Data Items	Conditions
CVT oil pan temperature	Bellow 176 Deg F
Acceleration opening angle	10% to 30%
Steering angle	FULL Steer
Vehicle speed	Under 20mph

IMPORTANT NOTE: Always save the recorded data in Subaru Select Monitor.

STEP 2: Can the symptom be duplicated under the conditions described above?

YES – Proceed to **STEP 3**.

NO – Verify the customer’s exact complaint and continue diagnosis.

STEP 3: Using the SSM, select “Work Support” within the “Transmission” menu. Select “AWD ON/OFF Switching Mode” and switch to front wheel drive mode. Road test again in this mode and attempt to duplicate the described symptom.

STEP 4: Can the symptom be duplicated while operating in front wheel drive mode?

YES – Continue diagnosis and repair the cause.

NO – Proceed to **STEP 5**

STEP 5: Replace **ALL** of the applicable parts outlined in the Part Information section of this bulletin.

The service procedures for transfer clutch disassembly, assembly, and adjustment remain unchanged. Always refer to the applicable Service Manual and review the full requirements of the repair being performed. The Service Manual procedures contain information critical to performing an effective repair the first time, every time. This includes but is not limited to important SAFETY precautions, proper inspection criteria, necessary special tools, required processes and related one-time-use parts needed for a complete and lasting repair.

Refer to STIS: Transmission/Transaxle > Transfer Clutch > REMOVAL, INSPECTION, DISASSEMBLY, ASSEMBLY, & ADJUSTMENT.

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IMPORTANT NOTES:

- The Service Manual uses a **black star (★)** in the component breakdown illustration to indicate **one-time** use parts
- Refer to the applicable Service Manual and review: General Description > Repair Contents > Action required before & after Battery Disconnect. Additionally, record any stored seat position(s) before proceeding. Relearn any seat position memory after work is complete. If the power rear gate (PRG) height has been customized, that position must also be noted and relearned.
- Whenever reconnecting the ground cable terminal to the battery sensor, torque to 7.5Nm (5.5ft.-lbs. or 66inch.-lbs.) while supporting the sensor with the other hand as outlined in the applicable Service Manual under: STARTING/CHARGING SYSTEMS > Battery Sensor.

WARRANTY / CLAIM INFORMATION:

For vehicles within the Basic New Car Limited or Powertrain Limited Warranty period or covered by an active Subaru Added Security Powertrain, Classic or Gold plan, this repair may be submitted using the following claim information:

Labor Description	Labor Operation #	Labor Time	Fail Code
CVT AWD EXTENSION HOUSING/SEALER R&R	B303-431	4.6	MSP-26
CVT TRANSFER CLUTCH ASSEMBLY OVERHAUL	C303-446	0.5	

IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.